

Date: Wednesday, 21/05/2008 2:29:03 PM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HARNES ASSEMBLY	
Job Number :	39381			
Estimate Number :	12996			
P.O. Number :		Part Number :	D412702111A	
This Issue :	21/05/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	ICA D412-702 P79 R3	
First Issue :	/ /	Project Number :	N/A	
Previous Run :	39087	Drawing Revision :		
	Type :	Material :		
	SMALL /MED FAB	Due Date :	28/05/2008	Qty: 2 Um: Each
Written By :				
Checked & Approved By :	<i>Mf</i>			
Comment :	est rev A 07.08.22 new issue EC Verified By:JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
 type labels per PPP D412-702-111A CHG001

OLD
08.5.23

2.0	D35701	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 BRACKET
 batch: *32344*

AS 08/05/22 (x2)

3.0	D3579043	Shoulder Harness
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 SHOULDER HARNESS RH
 batch: *32112*

AS 08/05/22 (x2)

4.0	MS24694S50	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
 Screw
 batch: *M107393*

AS 08/05/22 (x2)

5.0	AN960JD10L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
 Washer
 batch: *M164885*

AS 08/05/22 (x2)

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Drawing Name: HARNESS ASSEMBLY

Job Number: 39381

Part Number: D412702111A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: M107644

JS 08/05/22 (42)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

CB 08/05/23 (2)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/05/23 (42)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-111A CHG001

Location:

PPP Rev: 57249

PC 08/05/23 (2)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



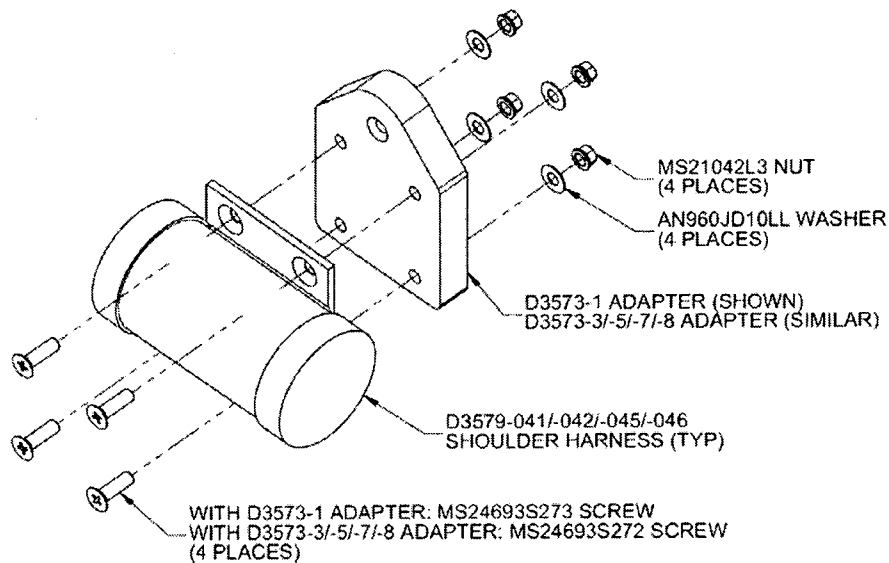
Comment: FINAL INSPECTION/W/O RELEASE

08/05/27

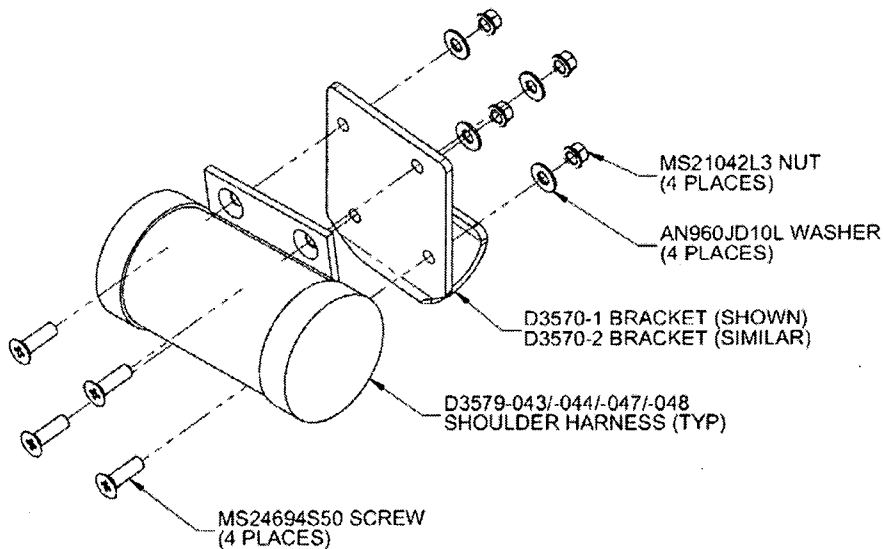
Job Completion



MF 08-05-23



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

W/039381

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